

SAFETY DATA SHEET

BORDO SlickDTR CUTTING FLUID

Infosafe No.: LQ8VO
ISSUED Date : 29/07/2022
ISSUED by: BORDO INTERNATIONAL PTY
LTD

Section 1 - Identification

Product Identifier

BORDO SlickDTR CUTTING FLUID

Company Name

BORDO INTERNATIONAL PTY LTD (ABN 96 005 125 833)

Address

3 Kingston Park Court Scoresby
VIC 3179 AUSTRALIA

Telephone/Fax Number

Tel: 03 9212 7000

Fax: 03 9212 7070

Emergency Phone Number

13 11 26 (24 hours)

Recommended use of the chemical and restrictions on use

Tapping oil for machining of nasty metals

Section 2 - Hazard(s) Identification

GHS classification of the substance/mixture

Not classified as Hazardous according to the Globally Harmonised System of Classification and Labelling of Chemicals (GHS) including Work, Health and Safety regulations, Australia.

Not classified as Dangerous Goods according to the Australian Code for the Transport of Dangerous Goods by Road and Rail. (7th edition)

Section 3 - Composition and Information on Ingredients

Ingredients

Name	CAS	Proportion
Vegetable oils		<50 %
Proprietary blend of sulphurised oils		0-<10 %
Ingredients determined not to be hazardous.		Balance

Section 4 - First Aid Measures

Inhalation

If inhaled, remove affected person from contaminated area. Keep at rest until recovered. If symptoms develop and/or persist seek medical attention.

Ingestion

Do not induce vomiting. Wash out mouth thoroughly with water. Seek medical attention.

Skin

Wash affected area thoroughly with soap and water. If symptoms develop seek medical attention.

Eye

If in eyes, hold eyelids apart and flush the eyes continuously with running water. Remove contact lenses. Continue flushing for several minutes until all contaminants are washed out completely. If symptoms develop and/or persist seek medical attention.

First Aid Facilities

Eyewash and normal washroom facilities.

Advice to Doctor

Treat symptomatically.

Other Information

For advice in an emergency, contact a Poisons Information Centre (Phone Australia 131 126) or a doctor at once.

Section 5 - Firefighting Measures

Suitable Extinguishing Media

Water, foam, carbon dioxide or dry chemical powder.

Hazards from Combustion Products

Under fire conditions this product may emit toxic and/or irritating fumes, smoke and gases including carbon monoxide, carbon dioxide, oxides of sulfur and nitrogen.

Specific hazards arising from the chemical

This product will burn if exposed to fire.

Decomposition Temperature

Not available

Precautions in connection with Fire

Fire fighters should wear Self-Contained Breathing Apparatus (SCBA) operated in positive pressure mode and full protective clothing to prevent exposure to vapours or fumes. Water spray may be used to cool down heat-exposed containers. Fight fire from safe location. This product should be prevented from entering drains and watercourses.

Section 6 - Accidental Release Measures

Emergency Procedures

Wear appropriate personal protective equipment and clothing to prevent exposure. Extinguish or remove all sources of ignition and stop leak if safe to do so. Increase ventilation. Evacuate all unprotected personnel. If possible contain the spill. Place inert absorbent, non-combustible material onto spillage. Use clean non-sparking tools to collect the material and place into suitable labelled containers for subsequent recycling or disposal. Dispose of waste according to the applicable local and national regulations.

If contamination of sewers or waterways occurs inform the local water and waste management authorities in accordance with local regulations.

Section 7 - Handling and Storage

Precautions for Safe Handling

Avoid inhalation of vapours and mists, and skin or eye contact. Use only in a well ventilated area. Keep containers sealed when not in use. Prevent the build up of mists or vapours in the work atmosphere. Do not use near ignition sources. Do not pressurise, cut, heat or weld containers as they may contain hazardous residues. Maintain high standards of personal hygiene by washing hands prior to eating, drinking, smoking or using toilet facilities.

Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well-ventilated area away from sources of ignition, oxidising agents, strong acids, foodstuffs, and clothing. Keep containers closed when not in use, securely sealed and protected against physical damage. Inspect regularly for deficiencies such as damage or leaks. Have appropriate fire extinguishers available in and near the storage area. Take precautions against static electricity discharges. Use proper grounding procedures. Ensure that storage conditions comply with applicable local and national regulations. For information on the design of the storeroom, reference should be made to Australian Standard AS1940 (2017) - The storage and handling of flammable and combustible liquids.

Storage Regulations

Classified as a Class C2 (COMBUSTIBLE LIQUID) for the purpose of storage and handling, in accordance with the requirements of AS1940 (2017).

Section 8 - Exposure Controls and Personal Protection

Occupational exposure limit values

No exposure standards have been established for this material, however, the TWA exposure standards for vegetable oil mists is 10 mg/m³. As with all chemicals, exposure should be kept to the lowest possible levels.

TWA (Time Weighted Average): The average airborne concentration of a particular substance when calculated over a normal eight-hour working day, for a five-day week.

Source: Safe Work Australia

Biological Monitoring

No biological limits allocated.

Control Banding

Not available

Engineering Controls

Provide sufficient ventilation to keep airborne levels below the exposure limits or as low as possible. Where vapours or mists are generated, particularly in enclosed areas, and natural ventilation is inadequate, a flameproof exhaust ventilation system is required. Refer to relevant regulations for further information concerning ventilation requirements.

Respiratory Protection

If engineering controls are not effective in controlling airborne exposure then an approved respirator with a replaceable vapor/mist filter should be used. Refer to relevant regulations for further information concerning respiratory protective requirements.

Reference should be made to Australian Standards AS/NZS 1715 (2009), Selection, Use and Maintenance of Respiratory Protective Devices; and AS/NZS 1716 (2012), Respiratory Protective Devices, in order to make any necessary changes for individual circumstances.

Eye and Face Protection

Safety glasses with side shields, chemical goggles or full-face shield as appropriate should be used. Final choice of appropriate eye/face protection will vary according to individual circumstances. Eye protection devices should conform to relevant regulations.

Eye protection should conform with Australian/New Zealand Standard AS/NZS 1337 2 & 6 (2012) - Eye Protectors for Industrial Applications.

Hand Protection

Wear gloves of impervious material such as PVC. Final choice of appropriate gloves will vary according to individual circumstances i. e. methods of handling or according to risk assessments undertaken. Occupational protective gloves should conform to relevant regulations. Reference should be made to AS/NZS 2161.1 (2016): Occupational protective gloves - Selection, use and maintenance.

Thermal Hazards

No further relevant information available.

Body Protection

Suitable protective workwear, e.g. cotton overalls buttoned at neck and wrist is recommended. Chemical resistant apron is recommended where large quantities are handled.

Section 9 - Physical and Chemical Properties

Properties	Description	Properties	Description
Form	Liquid	Appearance	Dark brown viscous liquid
Colour	Dark brown	Odour	Slight sulphurised odour
Melting Point	Not available	Boiling Point	>250 °C (Closed Cup)
Decomposition Temperature	Not available	Solubility in Water	Insoluble
Specific Gravity	0.93 (20 °C)	pH	Neutral (non aqueous)
Vapour Pressure	Not available	Relative Vapour Density (Air=1)	Not available
Evaporation Rate	Not available	Odour Threshold	Not available
Viscosity	170 cSt (40 °C)	Volatile Component	Not available
Partition Coefficient: n-octanol/water (log value)	Not available	Flash Point	>93 - <180 °C
Flammability	Not flammable	Auto-Ignition Temperature	Not available
Flammable Limits - Lower	Not available	Flammable Limits - Upper	Not available
Explosion Properties	Not available	Oxidising Properties	Not available
Particle Characteristics	Not available		

Section 10 - Stability and Reactivity

Reactivity

Reacts with incompatible materials.

Chemical Stability

Stable under normal conditions of storage and handling.

Possibility of hazardous reactions

Hydrogen sulphide may form when heated to decomposition.

Conditions to Avoid

Heat, open flames and other sources of ignition.

Incompatible Materials

Strong oxidizing agents, strong acids and bases.

Hazardous Decomposition Products

Under fire conditions this product may emit toxic and/or irritating fumes, smoke and gases including carbon monoxide, carbon dioxide, oxides of sulfur and nitrogen.

Hazardous Polymerization

Will not occur under normal conditions of use.

Section 11 - Toxicological Information

Toxicology Information

No toxicity data is available for this product.

Ingestion

Ingestion of this product may irritate the gastric tract causing nausea and vomiting.

Inhalation

Inhalation may cause irritation to the nose, throat and respiratory tract.

Skin

May be irritating to skin. The symptoms may include redness, itching and swelling. Prolonged or repeated skin contact may cause defatting leading to dermatitis and skin irritation.

Eye

May be irritating to eyes. The symptoms may include redness, itching and tearing.

Respiratory Sensitisation

Not expected to be a respiratory sensitiser.

Skin Sensitisation

Not expected to be a skin sensitiser.

Germ Cell Mutagenicity

Not considered to be a mutagenic hazard.

Carcinogenicity

Not considered to be a carcinogenic hazard.

Reproductive Toxicity

Not considered to be toxic to reproduction.

STOT - Single Exposure

Not expected to cause toxicity to a specific target organ.

STOT - Repeated Exposure

Not expected to cause toxicity to a specific target organ.

Aspiration Hazard

Not expected to be an aspiration hazard.

Section 12 - Ecological Information

Ecotoxicity

No ecological data available for this material.

Persistence and degradability

Readily biodegradable

Mobility

Not available

Bioaccumulative Potential

Not available

Other Adverse Effects

Not available

Environmental Protection

Prevent this material entering waterways, drains and sewers.

Hazardous to the Ozone Layer

This product is not expected to deplete the ozone layer.

Section 13 - Disposal Considerations

Disposal Considerations

The disposal of the spilled or waste material must be done in accordance with applicable local and national regulations. To minimise personal exposure, refer to Section 8 - Exposure Controls and Personal Protection.

Section 14 - Transport Information

Transport Information

Road and Rail Transport (ADG Code):

Not classified as Dangerous Goods according to the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code) (7th edition).

Marine Transport (IMO/IMDG):

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea.

Air Transport (ICAO/IATA):

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.

ADG U.N. Number

None Allocated

ADG Proper Shipping Name

None Allocated

ADG Transport Hazard Class

None Allocated

Special Precautions for User

Not available

IMDG Marine pollutant

No

Transport in Bulk

Not available

Section 15 - Regulatory Information

Regulatory Information

Not classified as Hazardous according to the Globally Harmonised System of Classification and labelling of Chemicals (GHS) including Work, Health and Safety regulations, Australia.

Not classified as a Scheduled Poison according to the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Poisons Schedule

Not Scheduled

Montreal Protocol

Not listed

Stockholm Convention

Not listed

Rotterdam Convention

Not listed

International Convention for the Prevention of Pollution from Ships (MARPOL)

Not available

Agricultural and Veterinary Chemicals Act 1994

Not available

Basel Convention

Not listed

Section 16 - Any Other Relevant Information

Date of Preparation

SDS Reviewed: August 2022

Supersedes: June 2018

Version Number

2.0

Literature References

Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice.

Standard for the Uniform Scheduling of Medicines and Poisons.

Australian Code for the Transport of Dangerous Goods by Road & Rail.

Work Health and Safety Regulations, Schedule 10: Prohibited carcinogens, restricted carcinogens and restricted hazardous chemicals.

Code of Practice for Supply Diversion into Illicit Drug Manufacture.

National Code of Practice for Chemicals of Security Concern.
Agricultural Compounds and Veterinary Chemicals Act.
International Agency for Research on Cancer (IARC) Monographs.
Montreal Protocol on Substances that Deplete the Ozone Layer.
Stockholm Convention on Persistent Organic Pollutants (POPs).
Rotterdam Convention on the Prior Informed Consent Procedure for Certain Hazardous Chemicals and Pesticides in International Trade.
Basel Convention on the Control of Transboundary Movements of Hazardous Wastes and Their Disposal.
International Air Transport Association (IATA) Dangerous Goods Regulations.
International Maritime Dangerous Goods (IMDG) Code.
Workplace exposure standards for airborne contaminants.
Adopted biological exposure determinants, American Conference of Industrial Hygienists (ACGIH).
Globally Harmonised System of Classification and Labelling of Chemicals (7th revised edition).
Code of Practice: Managing Noise and Preventing Hearing Loss at Work.

END OF SDS

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